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# ORIGINAL RESEARCH ARTICLE

# Estimation of human absorbed dose for [<sup>113m</sup>In]In-AMBA using animal experimental data and Monte Carlo simulation

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Article History: Received: 27 January 2025 Revised: 31 May 2025 Accepted: 03 June 2025 Published Online: 20 June 2025	Introduction: Gastrin-releasing peptide receptors (GRPRs) are overexpressed in a wide range of malignancies, making them attractive targets for molecular imaging and targeted therapy. The bombesin analog DO3A-CH2CO-G-[4-aminobenzoyI] QWAVGHLM-NH2 (AMBA), has demonstrated promising potential in both diagnostic and therapeutic applications by selectively binding to GRPRs. This study aimed to estimate the absorbed dose of [113mIn]In-AMBA, based or preclinical biodistribution data and Monte Carlo simulations.
<i>Keyword:</i> [ <sup>113</sup> mln]In-AMBA Monte Carlo ORNL MIRD S-value	Methods: AMBA peptide was radiolabeled with <sup>113m</sup> In prepared from an in-house developed <sup>113</sup> Sn/ <sup>113m</sup> In generator. Biodistribution studies were performed in rat: at multiple time points following the injection of [ <sup>113m</sup> In]In-AMBA. The accumulated activity in each rat organ was extrapolated to human organ. Finally the absorbed doses in human organs were estimated by applying the Monte Carlo N-Particle (MCNP) software in Oak Ridge National Laboratory (ORNL) phantom using the Medical Internal Radiation Dose (MIRD) method. <b>Results:</b> The radiochemical purity (RCP) of [ <sup>113m</sup> In]In-AMBA exceeded 98% (HPLC)
*Corresponding Author: Dr. Hassan Yousefnia Address: Radiation Application Research School, Nuclear Science and Technology Research Institute, Tehran, Iran Email: hyousefnia@aeoi.org.ir	Biodistribution studies demonstrated high cumulation of activity in the GRPR expressing organs and kidneys. The highest absorbed doses were observed in the pancreas (0.0044 mGy/MBq), and kidneys (0.0018 mGy/MBq), respectively. In contrast, non-target organs exhibited minimal uptake and rapid clearance from the animal body results in minimal absorbed dose in non-target organs (≤ 0.002 mGy/MBq). <b>Conclusion:</b> This study demonstrates that [ <sup>113m</sup> In]In-AMBA is a safe and promising SPECT imaging agent for the detection of GRPR-positive tumors. While curren findings support the safety and potential of [ <sup>113m</sup> In]In-AMBA as a GRPR-targeter SPECT agent, further validation in tumor-bearing animal models and early-phase clinical studies is required for clinical translation.



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# INTRODUCTION

GRPRs are overexpressed in various malignancies, including breast, prostate, small cell lung, Gastrointestinal, uterine, ovarian, pancreatic, and some head and neck cancers [1-4]. These receptors play an important role in the growth, division, and metastasis of cancer cells by activating specific pathways. Overexpression of GRPR makes this receptor a valuable molecular target allowing for non-invasive and targeted detection of tumors [5]. Continued research on GRPRs holds promise for the development of innovative diagnostic and therapeutic strategies aimed at improving cancer detection and treatment outcomes [6].

Bombesin (BBN), a 14-amino acid peptide, and its analogs have gained attention in molecular imaging and targeted therapies due to their binding to GRPR [6, 7]. AMBA is a rationally designed analog of the natural BBN peptide, to enhance pharmacokinetic engineered properties and GRPR-binding affinity. AMBA uses a modified glycyl-4-aminobenzoic acid linker that is more stable and effective than the linkers used in BBN. In addition, it shows strong binding to both BB1 and BB2 receptors for tumor targeting. AMBA can be radiolabeled with a variety of radionuclides to use diagnosis and therapy [7, 8]. Recent studies have shown that labeling AMBA with radionuclides such as <sup>177</sup>Lu, <sup>68</sup>Ga, <sup>67</sup>Ga, and <sup>111</sup>In has resulted in successful outcomes in diagnosis and treatment [7, 9, 10]. Among these, <sup>111</sup>In-AMBA has shown particularly favorable pharmacokinetics and bioavailability in human tumor models. It offers enhanced receptor stability and greater tumor uptake compared to other analogs such as <sup>67</sup>Ga-AMBA and <sup>177</sup>Lu-AMBA. Additionally, its effectiveness for precise imaging with micro-SPECT/computed tomography (CT) and selectivity for cancer cells reduce side effects in healthy tissues, making it an ideal candidate for diagnostic applications [11].

Therefore, the focus on indium-based radionuclides with this peptide has increased due to the challenges faced by <sup>99m</sup>Tc in SPECT imaging, primarily its shortage of parent radionuclide <sup>99</sup>Mo. The complex chemistry required for <sup>99m</sup>Tc labeling, lacking specific functional groups, has shifted research towards alternative radionuclides with similar half-lives and simpler labeling chemistry for compounds like AMBA, an engineered BBN analog [12].

Recent studies have explored a variety of GRPRtargeted radioligands, including [<sup>111</sup>In]In-AMBA, <sup>68</sup>Ga-AMBA, and <sup>177</sup>Lu-AMBA, showing promising imaging and therapeutic capabilities [9-11]. However, challenges such as the short half-life of <sup>68</sup>Ga, complex labeling chemistry of <sup>99m</sup>Tc, and high radiation burden of <sup>177</sup>Lu limit their widespread clinical application [12]. In this context, [<sup>113m</sup>In] emerges as a practical alternative, offering generator-based availability and favorable imaging characteristics, yet remains underexplored in preclinical GRPR-targeted studies.

 $^{113m}$ In is a suitable radionuclide for SPECT imaging due to its  $\gamma$ -ray emission of 391.7 keV (64.2%), short physical half-life (1.66 h), and it does not emit  $\beta$ -particles. This radionuclide is available as a  $^{113}$ Sn/ $^{113m}$ In generator. Carrier-free  $^{113m}$ In has also been reported to be successful in imaging various organs including the brain, lungs, and other soft tissues [13-14].

Preclinical dosimetry not only provides a basis for and assessing the safety efficacy of radiopharmaceuticals but also provides a path for prediction and optimization in later clinical phases. This process greatly contributes to reducing errors and increasing success in nuclear medicine. Preclinical dosimetry allows the modeling of drug behavior under different conditions and ensures compliance with global standards. Accurate dose determination in the preclinical stages is a prerequisite for regulatory agencies such as the U.S. Food and Drug Administration (FDA) and Emergency Medical Assistance (EANM) approve to radiopharmaceuticals [15]. Hence, prior to employing the [<sup>113m</sup>In]In-AMBA as a new agent radiopharmaceutical in clinical settings, it is crucial to assess the organ-specific accumulated activity and absorbed dose [16].

The MIRD methodology is a well-established framework for estimating radiation doses in human tissues based on radiopharmaceutical distribution data [17] and a technique was introduced to extrapolate activity accumulation from animal studies to humans [16]. A central parameter in internal dosimetry is the Specific Absorbed Fraction (SAF), which quantifies the fraction of emitted energy from a source organ that is absorbed by a target organ. SAFs are essential for calculating organ-specific dose rates and evaluating radiation exposure profiles [18]. To estimate internal radiation doses accurately, SAF values must be determined, which can be achieved using models like the ORNL phantom and simulation tools such as MCNP codes [19-21]. This study aimed to estimate the absorbed dose associated with the novel SPECT imaging agent <sup>[113m</sup>In]In-AMBA for potential use in diagnosing GRPR-expressing tumors in clinical settings. Using the MIRD framework and Monte Carlo simulations, SAFs and S-values were determined for various source and target organs for the <sup>113m</sup>In radionuclide. These values were then used to determine organ-specific absorbed doses in humans based on preclinical biodistribution data, thereby supporting the feasibility of [<sup>113m</sup>In]In-AMBA as a diagnostic radiopharmaceutical.

#### **METHODS**

### Preparation and quality control of [<sup>113m</sup>In]InCl<sub>3</sub>

The <sup>113</sup>Sn/<sup>113m</sup>In generator was produced by natural indium which was irradiated in a 30 MeV cyclotron. The irradiated target was loaded onto a zirconium chloride column. [<sup>113m</sup>In]InCl<sub>3</sub> was eluted with 0.05 M HCl and its radionuclide, chemical, and radiochemical purity (RCP) were investigated using gamma spectrometry, inductively coupled plasma mass spectrometry (ICP-MS), and radio thin layer chromatography (RTLC) methods, respectively.

# Preparation, quality control and biodistribution studies of [<sup>113m</sup>In]In-AMBA

For preparation of the radiolabeled compound, AMBA peptide ( $30 \mu g$ ) was added to a vial containing [ $^{113m}$ In]InCl<sub>3</sub>, the reaction pH was adjusted to 3.5, and incubated at 95 °C for 10 min. Finally, the RCP was assessed using highperformance liquid chromatography (HPLC) and RTLC methods. Ammonium acetate: methanol was considered as the mobile phase and Whatman paper was used as stationary phase.

For biodistribution studies, [ $^{113m}$ In] In-AMBA (200  $\mu$ L; 7.4 MBq) was injected into rats via the tail veins and the biodistribution of the radiolabeled peptide was evaluated in various organs at different time intervals (30, 60, and 120 min). After weighing and measuring the tissues, the percentage of injected dose per gram of tissue (%ID/g) was calculated.

To calculate the cumulated activity (Ã) for each source organ in mice, a two-phase hybrid method was applied, as described in previous dosimetry studies [22]. In the first phase, biodistribution data were collected at four time points: 0, 30, 60, and 120 min post-injection. These data were corrected for physical decay back to the time of injection and normalized to the administered activity. The area under the time–activity curve from 0 to 120 minutes was estimated using the trapezoidal rule, assuming zero activity at time zero for all organs except blood, for which nonzero initial activity was considered. In the second phase, to estimate the remaining activity beyond 120 min, a monoexponential decay function was fitted using the last measured activity (at 120 min) and the known physical decay constant of <sup>113m</sup>In.

The total cumulated activity was obtained by summing the trapezoidal area and the extrapolated tail. All calculations were performed using Microsoft Excel. Although the effective decay constant ideally accounts for both biological and physical elimination, it could not be reliably determined due to the limited post-120 min data. Furthermore, since the biological clearance of [<sup>113m</sup>In]In-AMBA is known to be rapid, the use of only the physical decay constant for extrapolation provides a conservative estimate. This approach may slightly overestimate the tail activity but helps to avoid underestimation of the absorbed dose.

#### S-value calculations

Between 1970 and 1980, ORNL developed practical dosimetry applications based on the MIRD schema. In 1987, Cristy and Eckerman introduced the ORNL phantom (Figure 1), an agespecific mathematical model of the human body constructed using simplified geometric shapes such as elliptical cylinders and cones. The phantom contains various organs and tissues, including the bladder, respiratory tract, colon, salivary glands, kidneys, head, and brain, whose mass densities and compositions are from publications of the International Commission on Radiological Protection (ICRP) and the International Committee on Radiation Units and Measurements (ICRU) [23].

MCNP is used to simulate the transport of particles such as photons and electrons within organs, which allows the calculation of SAFs. The software uses different methods to calculate the absorbed dose, such as F6 (calculates absorbed dose based on energy deposition), F4 (converts photon flux into absorbed dose), and F8 (calculates energy deposited by secondary particles) [22, 24]. In this research, SAFs and Svalues were calculated using MCNPX for the ORNL adult male phantom. The calculation of SAFs was performed using the MCNPX Version 2.6.0 Monte Carlo simulation code, in conjunction with the adult male phantom developed. The phantom was implemented in a three-dimensional Cartesian coordinate system via the Visual Editor (VISD Version X 22S). Source organs, including blood, lungs, liver, kidneys, intestines, stomach, heart, brain, skin, muscles, and bones, were defined geometrically, and the radionuclide (<sup>113m</sup>In) was assumed to be uniformly distributed within each source volume. To ensure accurate decay modeling, photon energies and emission probabilities of <sup>113m</sup>In were extracted from the JANIS-4.0 nuclear structure database, and incorporated into the simulation input deck.

Particle transport was simulated in photon-only mode (P) based on the kerma approximation, with electron energy assumed to be locally absorbed. The F6 tally was utilized to compute absorbed dose per unit mass (MeV/g), as it provides high precision and is recommended for internal photon dose estimation in MIRD-based studies. For each source-target organ pair, 10<sup>6</sup> particle histories were simulated, and the relative statistical error for each result was kept below 5%, ensuring high confidence in SAF values. The simulation geometry was optimized to prevent cell overlap and particle loss, based on prior phantom validation protocols.

To ensure validity, selected SAF values were compared with those reported in OLINDA/EXM 2.0 and prior Monte Carlo studies. Differences were generally within 5%, supporting the reliability of the implemented MCNPX framework. All calculated SAF values were subsequently applied to derive S-values using organ mass definitions consistent with ICRP Publication 89 and ICRU Report 46, ensuring anatomical accuracy in line with international standards. The use of Monte Carlo simulation via MCNPX 2.6.0 was selected over standard software packages such as OLINDA/EXM due to its higher flexibility, geometry customization, and accuracy in modeling particle transport, especially for radionuclides with complex biodistribution. This approach has been previously recommended for internal dosimetry in various studies [25-29].



Figure 1. The ORNL phantom is depicted in two views: Coronal (a) and Sagittal (b)

# Accumulated activities of human organs

To estimate the absorbed dose in humans Eq. 1 was applied to extrapolate the cumulative activity observed in animal models to human models.

$$A_{\text{Human organ}} = \overline{A}_{\text{Animal organ}} \times \frac{\text{Organ mass}_{\text{Human}}/\text{Body mass}_{\text{Human}}}{\text{Organ mass}_{\text{Animal}}/\text{Body mass}_{\text{Animal}}}$$
(1)

The cumulative activity in the source organ, denoted as Ã, was calculated using (Eq. 2).

$$\widetilde{A} = \int_0^\infty A(t) dt$$
 (2)

The activity of each organ at a specific time t, represented as A(t), was analyzed. The cumulative activity in each animal source organ was determined by plotting the percentage of the injected dose as a function of time and calculating the area under the resulting time–activity curve. To extend the curve to infinity, a single exponential fit was applied to the tails of the curves using the physical decay constant of <sup>113m</sup>In. For extrapolation to humans, the average weights of the organs in a standard human model were used [18].

#### Human absorbed dose

The absorbed dose for each human organ was calculated using the MIRD method, as shown in Eq. 3.

$$D(r_k) = \Sigma_h \widetilde{A}_h S(r_k \leftarrow r_h)$$
(3)

In this equation,  $\widetilde{D}(r_k)$  represents the absorbed dose in the organ, and  $\widetilde{A}_h$  denotes the accumulated activity in the source organs. The factor  $S(r_k \leftarrow r_h)$  depends on the physical decay properties of the radionuclides, the size of the organs, and the range of the emitted radiation [30].

For each target organ, the absorbed dose was calculated by summing contributions from all source organs with measured activity, including both self-irradiation and cross-irradiation terms, in accordance with the MIRD schema. S-values were obtained from MCNPX simulations based on the ORNL adult male phantom.

# RESULTS

# Preparation and quality control of [<sup>113m</sup>In]InCl<sub>3</sub>

 $[^{113m}$ In]InCl<sub>3</sub> with radionuclide purity >99.99% was used for labeling step. The impurity of  $^{113}$ Sn in the final solution was 0.0005% which is less than the European Pharmacopoeia limit. Metal ions impurities such as copper, tin, zirconium, zinc, and iron were < 1 ppm, and the RCP of the  $[^{113m}In]InCl_3$  solution was more than 99%.

# Preparation, quality control, and biodistribution studies of [<sup>113m</sup>In]In-AMBA

 $[^{113m}$ In]In-AMBA was prepared with 30 µg of AMBA in pH  $\approx$  3.5, and incubation time 10 min and reaction temperature of 95 °C. The RCP of the final complex was > 98%, (Figure 2). The biodistribution of the radiolabeled compound

was assessed in various organs at 30-, 60-, and 120-min post-injection. Non-decay-corrected time-activity curves for [<sup>113m</sup>In]In-AMBA are shown in Figure 3. The highest residual activity was observed in the pancreas, a known GRPR-expressing organ. The kidneys showed the second highest accumulation site due to the hydrophilic nature of the peptides and their rapid clearance through urine tract.



Figure 2. HPLC chromatogram of [113mIn]In-AMBA



Figure 3. Non-decay corrected curve of [<sup>113m</sup>In]In-AMBA at various time points in rats

#### Estimation of human absorbed dose

Monte Carlo simulations were conducted using the ORNL adult male human phantom to calculate the SAFs and S-values for the <sup>113m</sup>In radionuclide. The analysis of SAFs from this study showed a discrepancy of less than 5% when compared to the values obtained from the OLINDA software, confirming the accuracy of the simulation. Table 1 shows the comparison of SAF values obtained from our MCNPX-based Monte Carlo simulation and the standard OLINDA/EXM software for several key human organs.

The S-values for the <sup>113m</sup>In radionuclide were determined using the human ORNL phantom. In conclusion, the absorbed dose for humans following the injection of [<sup>113m</sup>In]In-AMBA was estimated based on biodistribution data derived from the animal model (Table 2).

 Table 1. Comparison of SAF values (MeV/g) for selected human target organs, using the kidneys as the source organ, at photon energy of 0.2 MeV. SAFs were calculated using MCNPX Monte Carlo simulations based on the ORNL adult male phantom and F6 tally

Source Organ	Target Organ	OLINDA	MCNP2.6	Error (%)
Kidneys	LLI Wall	2.05829E-05	2.16E-05	4.82
Kidneys	Small Intestine	1.23733E-05	1.21E-05	2.17
Kidneys	Stomach	1.03766E-05	1.06E-05	2.48
Kidneys	ULI Wall	1.39078E-05	1.33E-05	4.53
Kidneys	Heart Wall	3.94989E-06	3.81E-06	3.66
Kidneys	Kidneys	0.000251295	0.000254	1.11
Kidneys	Liver	1.92329E-05	1.95E-05	1.23
Kidneys	Lungs	3.43478E-06	3.31E-06	3.7
Kidneys	Spleen	3.86221E-05	3.77E-05	2.45

Table 2. Estimation of the human absorbed dose after the injection of [113mIn]In-AMBA

Organ name	Absorbed dose (mGy/37 MBq)	Organ name	Absorbed dose (mGy/37 MBq)
Gallbladder	0.0288±0.0021	ULI wall	0.0148±0.0009
Brain	0.0041±0.0006	Bone surface	0.0155±0.0011
Adrenals	0.0344±0.0026	Kidneys	0.0667±0.0037
LLI Wall	0.0073±0.0008	Thymus	0.0078±0.0005
Small Intestine	0.0126±0.0013	Lungs	0.0122±0.0087
Stomach	0.0219±0.0015	Muscle	0.0089±0.0008
Pancreas	0.1634±0.0114	Heart wall	0.0163±0.0011
Red marrow	0.0156±0.0013	Skin	0.0049±0.0091
Spleen	0.0305±0.0046	Liver	0.0323±0.0009
Total Body	0.0128±0.0022	Urine bladder	0.0051±0.0006

# DISCUSSION

In this study, the absorbed dose of [<sup>113m</sup>In]In-AMBA in humans was estimated using the MIRD methodology. According to the FDA and EANM, preclinical dosimetry an essential step in the development of novel radiopharmaceutical agents. Preclinical dosimetry allows researchers to understand the in vivo behavior of radiolabeled compounds under various conditions and investigate potential side effects [15]. Therefore, [<sup>113m</sup>In]In-AMBA was prepared and its biodistribution was assessed. Finally, the absorbed dose in humans was estimated based on biodistribution data obtained from rats using MCNP simulating code. While OLINDA/EXM remains a widely accepted tool for internal dose assessment, its reliance on stylized phantoms and fixed SAF libraries may limit its application in novel radiopharmaceutical modeling. In contrast, Monte Carlo-based simulation using MCNPX 2.6.0 offers direct control over source geometry, energy spectra, and organ-specific interaction, as supported by previous literature, making it a more adaptable and precise approach for evaluating emerging agents.

A comparison of organ-absorbed doses revealed that the highest doses were observed in the pancreas (0.0044±0.0008 mGy/MBq) and kidneys (0.0018±0.0.0004 mGy/MBq). The elevated dose in the pancreas is attributed to the expression of GRPR in this organ, while the high uptake in the kidneys is due to the hydrophilic nature of the radiolabeled compound and its rapid clearance through renal excretion. In contrast, the brain exhibited the lowest absorbed dose among the studied organs (Table 1).

The human absorbed dose of [<sup>113m</sup>In]In-AMBA was compared to that of other structurally similar radiolabeled compounds, as summarized in Table 3. [<sup>113m</sup>In]In-AMBA exhibited consistently lower absorbed dose in all evaluated organs when

compared to [111In]In-AMBA. This difference is primarily due to the shorter half-life of <sup>113m</sup>In compared to <sup>111</sup>In (Table 4). Additionally, <sup>18</sup>F-BAY 864367 (a BBN analog) showed a higher absorbed dose than [113mIn]In-AMBA, which can be attributed to the monoenergetic nature and shorter half-life of <sup>113m</sup>In. The absorbed doses reported in this study were found to be substantially lower than organ-specific safety thresholds reported in the literature. For instance, the pancreatic dose of 0.0044 mGy/MBq remains well within the diagnostic reference range and is considerably lower than doses reported for [111In]In-AMBA and <sup>18</sup>F-BAY 864367, supporting the safety of [<sup>113m</sup>In]In-AMBA for clinical use. Moreover, the chemistry of <sup>113m</sup>In is simpler than that of <sup>99m</sup>Tc for labeling purposes [14, 31]. <sup>113m</sup>In can be easily in the form of high half-life <sup>113</sup>Sn/<sup>113m</sup>In generator, which addresses the shortage of <sup>99</sup>Mo. Therefore, owing to its favorable characteristics, including straightforward radiolabeling, low organabsorbed doses, and suitable imaging properties, [<sup>113m</sup>In]In-AMBA is a suitable candidate for SPECT imaging in the body.

Table 3. Comparison of the human absorbed dose (mGy/MBq) for <sup>111</sup>In-AMBA, <sup>18</sup>F-BAY 864367, <sup>111</sup>In DTPA-D-Phe OCTREOTIDE and [<sup>113m</sup>In] In-AMBA

	<sup>113m</sup> In-AMBA	<sup>111</sup> In-AMBA	<sup>18</sup> F-BAY 864367	<sup>III</sup> In DTPA-D-Phe OCTREOTIDE
Heart	0.0004	0.072	0.0134	-
Kidneys	0.0018	0.12	0.0166	0.31
Liver	0.0009	0.2	0.0221	0.09
Lungs	0.0003	0.074	0.0096	0.02
Bone	0.0004	0.22	0.0176	0.03
Muscle	0.0002	0.07	0.0084	0.02
Small Intestine	0.0003	0.11	0.0149	0.04
Pancreases	0.0044	0.25	0.0144	0.06
Spleen	0.0008	0.12	0.0101	0.44
References	This study	[32]	[33]	[34]

 Table 4. Comparison of physical properties of some diagnostic radionuclides [35]

	<sup>18</sup> F	<sup>111</sup> In	<sup>113m</sup> ln
Half-Life	110 min	2.8 day	99 min
Decay mode	β+	EC	IT
Eβ+ (keV)	249.8 (96.73 %)	-	-
Eγ (keV)	-	245.35 (94.1) 171.28 (90.7)	391.698(64.94%)

β+: Positron decay, EC: Electron capture, IT: Isomeric transition

The substantial difference in absorbed dose estimates between [<sup>111</sup>In]In-AMBA and [<sup>113m</sup>In]In-AMBA primarily arises from the distinct physical properties of the two radionuclides. As shown in Table 4, <sup>111</sup>In has a significantly longer half-life (2.8 days) compared to <sup>113m</sup>In (99 min), which directly impacts the time-integrated activity (Ã) in organs. The longer residence time of <sup>111</sup>In in tissues leads to higher cumulative radiation exposure and therefore higher absorbed doses.

Additionally, <sup>111</sup>In emits two prominent gamma photons at 245 and 171 keV with high emission probabilities (~94% and ~91%, respectively), whereas <sup>113m</sup>In emits a single gamma photon at 391.7 keV with a lower emission probability (~65%). This difference affects both the energy deposition and photon interactions within tissues, further contributing to the dose discrepancy.

Furthermore, the shorter half-life of <sup>113m</sup>In limits the duration of radiation exposure, which results in significantly lower absorbed doses across all organs. Despite this, <sup>113m</sup>In still provides adequate imaging performance within its optimal time window post-injection. Therefore, the lower absorbed dose associated with [<sup>113m</sup>In]In-AMBA is consistent with its physical characteristics and supports its suitability for safe diagnostic applications.

Despite the promising dosimetric and biochemical characteristics of [<sup>113m</sup>In]In-AMBA, practical challenges arise due to the relatively short physical half-life of <sup>113m</sup>In (99 min). This short halflife necessitates the availability of on-site or nearby isotope generators to ensure timely and continuous production of the radiotracer. Advances in the design and construction of <sup>113</sup>Sn/<sup>113m</sup>In generator systems have demonstrated the capability to produce highpurity <sup>113m</sup>In with satisfactory yield and stability. These developments effectively mitigate the limitations posed by the short half-life and facilitate the clinical application of <sup>113m</sup>In-labeled radiopharmaceuticals. Thus, while operational challenges exist, ongoing technological improvements in generator systems support the practical use of <sup>113m</sup>In in nuclear medicine imaging [13, 36].

Although imaging studies were not included in the current phase due to equipment limitations, future investigations will incorporate micro-SPECT/CT imaging to directly assess tumor targeting, image quality, and diagnostic accuracy of [<sup>113m</sup>In]In-AMBA. These studies will complement the current dosimetry findings and further validate the clinical potential of this radiopharmaceutical. Future studies

incorporating in vivo imaging and tumor-bearing models will be critical to confirm the diagnostic performance of this promising GRPR-targeted radioligand.

# CONCLUSION

In this study, [<sup>113m</sup>In]In-AMBA was successfully prepared with high radiochemical purity (>98%). Biodistribution studies in rats demonstrated high uptake in GRPR-expressing organs such as the pancreas, with rapid clearance from non-target tissues. Monte Carlo simulations based on the MIRD schema and ORNL phantom were employed to estimate human absorbed doses using preclinical data. The pancreas and kidneys received the highest doses (0.0044 and 0.0018 mGy/MBq, respectively), while all other organs received low doses within the safe diagnostic range. These features, combined with simple labeling chemistry and availability via <sup>113</sup>Sn/<sup>113m</sup>In generators, make it a promising SPECT radiotracer for imaging GRPR-positive tumors. Further studies involving imaging in tumor-bearing models and early-phase clinical trials are warranted to fully validate the safety, efficacy, and diagnostic performance of [<sup>113m</sup>In]In-AMBA.

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